IN THE CLAIMS

7. (currently amended): A part, comprising:

a component made from a photo-curable polymer, said component having opposing surfaces bordering an interior of said part; [and]

a cured material filled between and bonded to said opposing surfaces, said cured material adding a strengthening property to said part; and

a plurality of spaced apart internal supports made from said photo-curable polymer, said plurality of spaced apart internal supports extending between said opposing surfaces and separate from said cured material.

8. (cancelled)

9. (previously presented) A part as in claim 7 wherein said cured material comprises a mixture of an epichlorohydrin resin, a catalyst and filler particles.

10. (previously presented): A part as in claim 9 wherein said catalyst is selected from the group consisting of methylendomethylene, hexahydrophthalic anhydride, dodecenylsuccinic anhydride, and polyamide.

11. (previously presented): A part as in claim 9 wherein said catalyst is methylendomethylene mixed with said epichlorohydrin resin in a proportion of 80-90 weight percent of said epichlorohydrin resin.

12. (previously presented): A part as in claim 11 wherein said filler particles are glass fibers in the range of 1/32 to 1/64 of an inch in length.

13. (previously presented): A part as in claim 12 wherein said glass fibers are 50-60 weight percent of said epichlorohydrin resin.

14. (previously presented): A part as in claim 9, said mixture further comprising aluminum powder in a proportion up to 10 weight percent of said epichlorohydrin resin.

15. (previously presented): A part as in claim 7 wherein said cured material comprises a mesh wetted with a catalyzed epichlorohydrin resin.

16. (previously presented): A part as in claim 15 wherein said catalyzed epichlorohydrin resin uses a catalyst selected from the group consisting of methylendomethylene, hexahydrophthalic anhydride, dodecenylsuccinic anhydride, and polyamide.

17. (previously presented): A part as in claim 16 wherein said catalyst is methylendomethylene mixed with a epichlorohydrin resin in a proportion of 80-90 weight percent of said epichlorohydrin resin.